

535

| | | | |
|--------------------------------------|--|---------------------|-----------|
| DART AEROSPACE LTD | | Work Order: | 23930 |
| Description: Harness Assembly | | Part Number: | D3215-043 |
| Dwg: D3215 Rev. A C | | Qty: | 10 Kit(s) |
| Ref: RF 04.03.24 | | Page 1 of 1 | |

| Step | Location | Procedure | By | Date | Qty | | | | | | | | | | | | | | | | |
|------|-------------|--|----------------------------|-------------|-------------|-------|---|---------|--------------|--------|---|---------|---------|---------------|---|---------|---------|----------------------------|----|----------|----|
| 1 | DC | Issue Traveler Dwg not required | AP | 05/08/02 | 10 | | | | | | | | | | | | | | | | |
| 2 | PG | Issue P/O: <u>2008416</u> to Tulmar Safety Systems D3215-043 as per Dwg D3215 Ship to Tulmar <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>2</td><td>D3215-3</td><td>Webbing Tidy</td><td>152372</td></tr><tr><td>2</td><td>D3216-1</td><td>Fitting</td><td>B22544/B22600</td></tr><tr><td>1</td><td>D3216-3</td><td>Fitting</td><td>B22601A / B22601B / B20351</td></tr></table> Certificate of Conformity is required | Qty | Part Number | Description | Batch | 2 | D3215-3 | Webbing Tidy | 152372 | 2 | D3216-1 | Fitting | B22544/B22600 | 1 | D3216-3 | Fitting | B22601A / B22601B / B20351 | IL | 05/08/04 | 10 |
| Qty | Part Number | Description | Batch | | | | | | | | | | | | | | | | | | |
| 2 | D3215-3 | Webbing Tidy | 152372 | | | | | | | | | | | | | | | | | | |
| 2 | D3216-1 | Fitting | B22544/B22600 | | | | | | | | | | | | | | | | | | |
| 1 | D3216-3 | Fitting | B22601A / B22601B / B20351 | | | | | | | | | | | | | | | | | | |
| 3 | RG | Receive and Inspect for transit damage Ensure Conformity certificate is attached | CL | 05/08/04 | 10 | | | | | | | | | | | | | | | | |
| 4 | QC6 | Inspect dimensions as per Dwg D3215 | CL | 05/08/22 | 10 | | | | | | | | | | | | | | | | |
| 5 | ST | Identify and Stock | ml | 05/08/22 | 10 | | | | | | | | | | | | | | | | |
| 6 | AC | Cost/Part <u>66.70</u> | CL | 05/08/22 | 10 | | | | | | | | | | | | | | | | |
| 7 | DC | Close W/O <u>74.43</u> Inspect Level 21 | Sgt | 05.09.02 | 10 | | | | | | | | | | | | | | | | |
| | | | G | 05/08/23 | 10 | | | | | | | | | | | | | | | | |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|-----------|------------|----------|
| A | 03.10.28 | New Issue | KJ/RF RF | RF |

RELEASED

04.01.08

RCFO.311
AP
05/08/23

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: *LD* Date: 05/08/23

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



| | | | | | |
|---------|----------|----------------------------------|---------------|---|--------------|
| DESIGN | CP | DRAWN BY | CP | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | REV. C |
| CHECKED | # | APPROVED | # | DRAWING NO. D3215 | SHEET 1 OF 3 |
| DATE | 04.03.05 | TITLE | BELT ASSEMBLY | SCALE | NTS |
| A | 03.09.19 | NEW ISSUE | | | |
| B | 04.01.12 | AS MANUFACTURED; ADD TOLERANCE | | | |
| C | 04.03.05 | REDUCE LENGTH; CLARIFY STITCHING | | | |

RELEASED
04.03.08

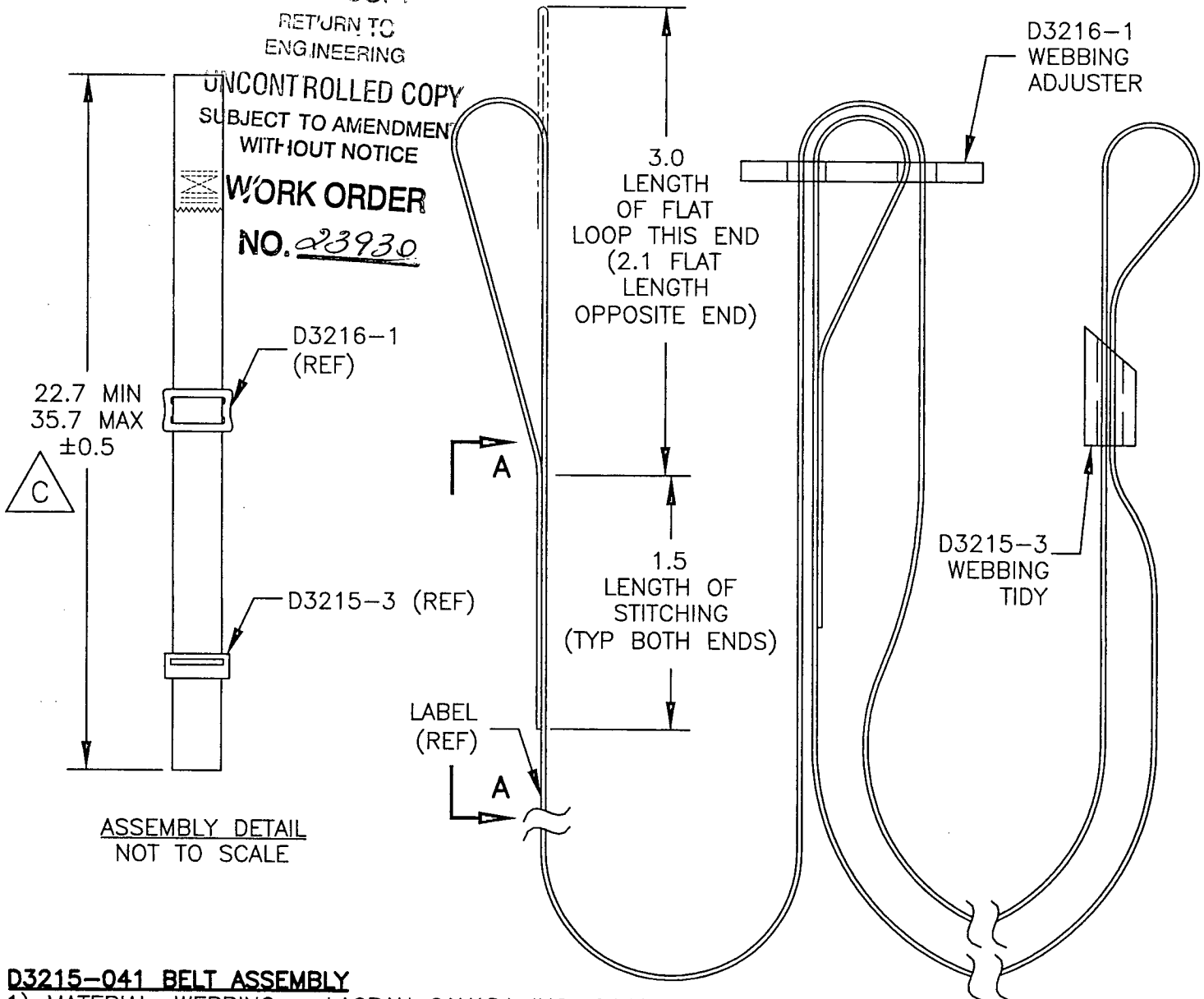
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WITHOUT NOTICE

WORK ORDER

NO. 23930



D3215-041 BELT ASSEMBLY

- 1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472
(2" WIDE x 0.060" THICK BLACK POLYESTER WEBBING, CERTIFIED TO FAR 29.853A3, TENSILE STRENGTH 5700 lb MIN)
THREAD = VT 295 TYPE II CLASS A SIZE 3, BLACK NYLON THREAD
LABEL = TYVEK
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

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| | | | |
|----------------------|-----------------------|---|------------------------|
| DESIGN <i>CP</i> | DRAWN BY <i>CP</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>AF</i> | APPROVED <i>AF</i> | DRAWING NO. D3215 | REV. C SHEET 2 OF 3 |
| DATE 04.03.05 | | TITLE BELT ASSEMBLY | SCALE NTS |

D3215-043 BELT ASSEMBLY

- 1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472
(2" WIDE x 0.060" THICK
BLACK POLYESTER WEBBING,
CERTIFIED TO FAR 29.853A3,
TENSILE STRENGTH 5700 lb MIN)
THREAD = VT 295 TYPE II CLASS A SIZE 3,
BLACK NYLON THREAD
LABEL = TYVEK

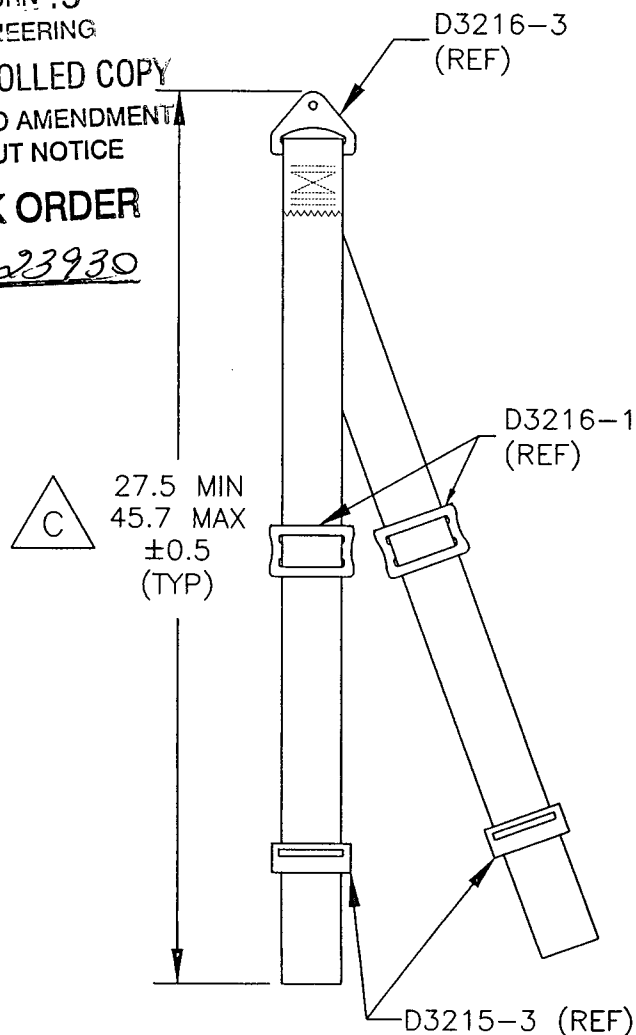
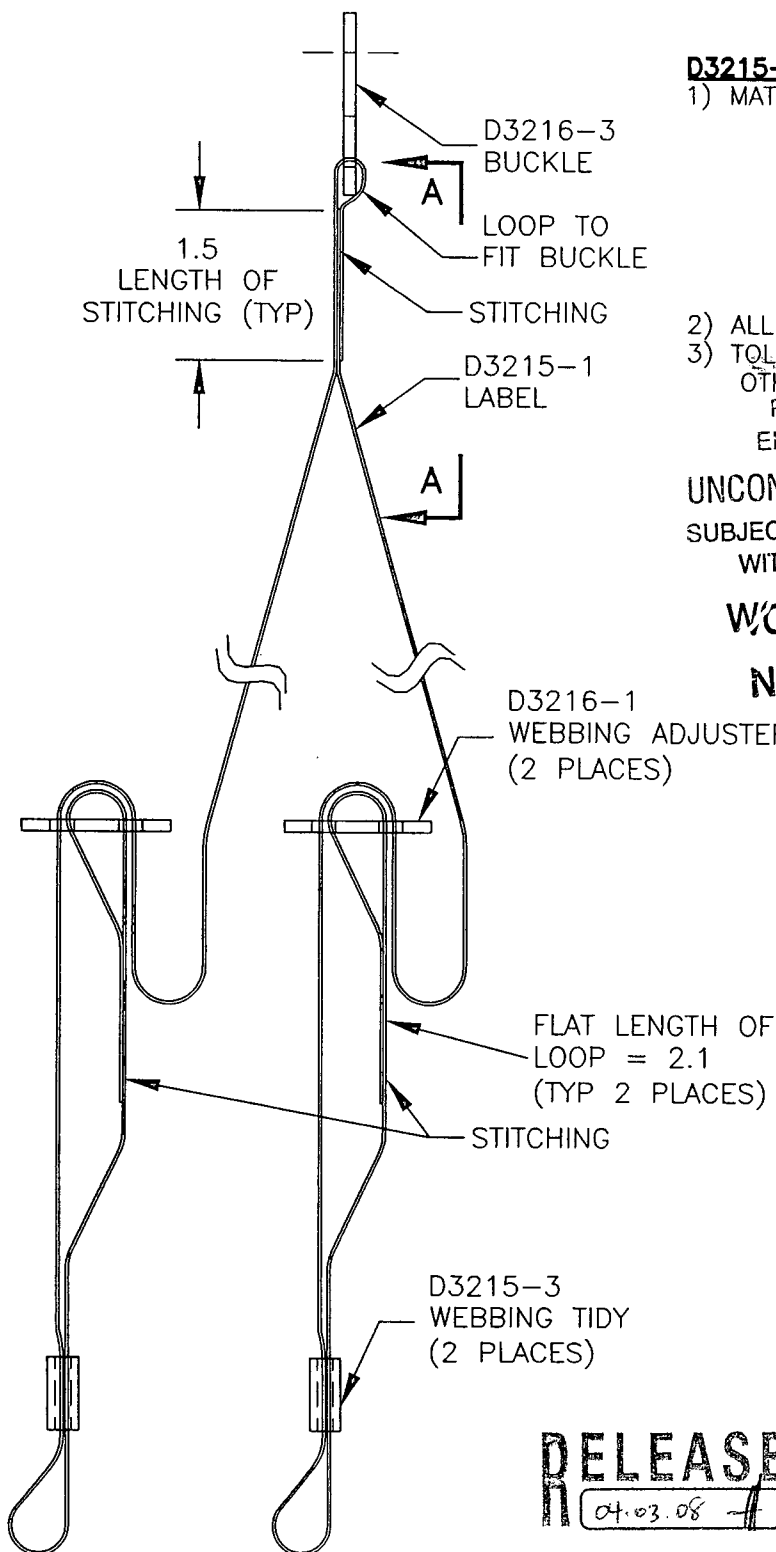
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED.

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WORK ORDER

NO. 23930



RELEASED
04.03.08

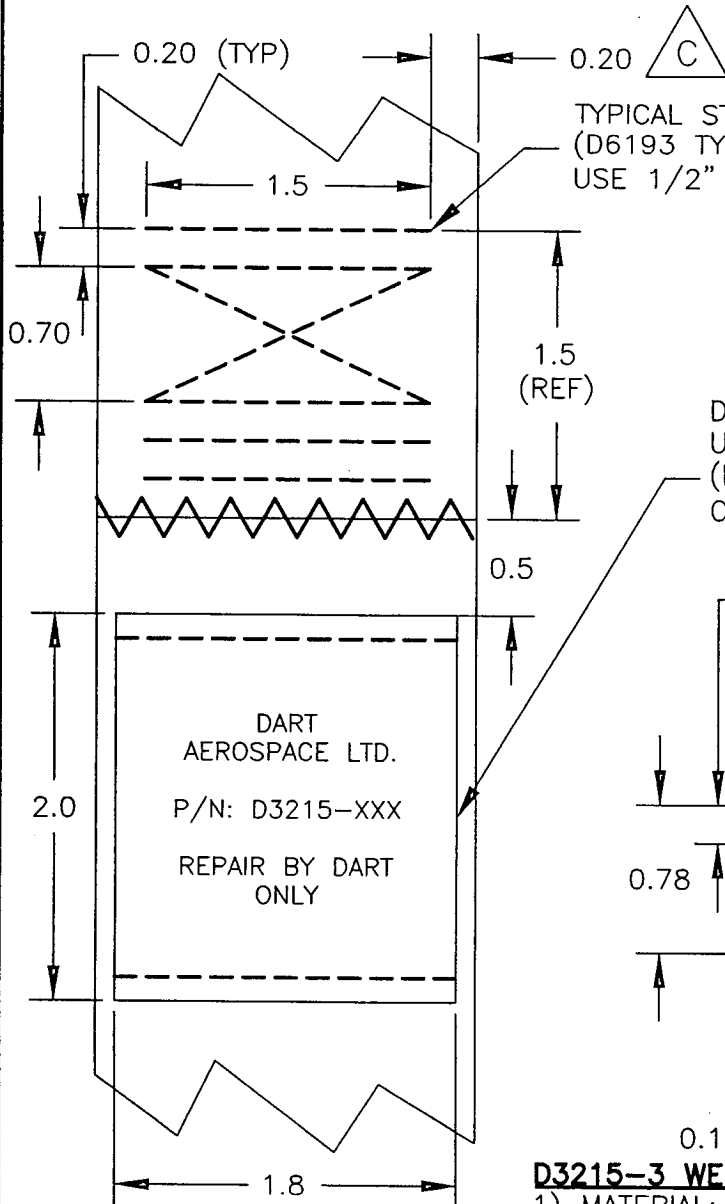
ASSEMBLY DETAIL
NOT TO SCALE



| | | | |
|----------------------|-----------------------|---|------------------------|
| DESIGN <i>GP</i> | DRAWN BY <i>GP</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>GP</i> | APPROVED <i>GP</i> | DRAWING NO. D3215 | REV. C SHEET 3 OF 3 |
| DATE 04.03.05 | | TITLE HARNES ASSEMBLY | SCALE 1:1 |

VIEW A-A

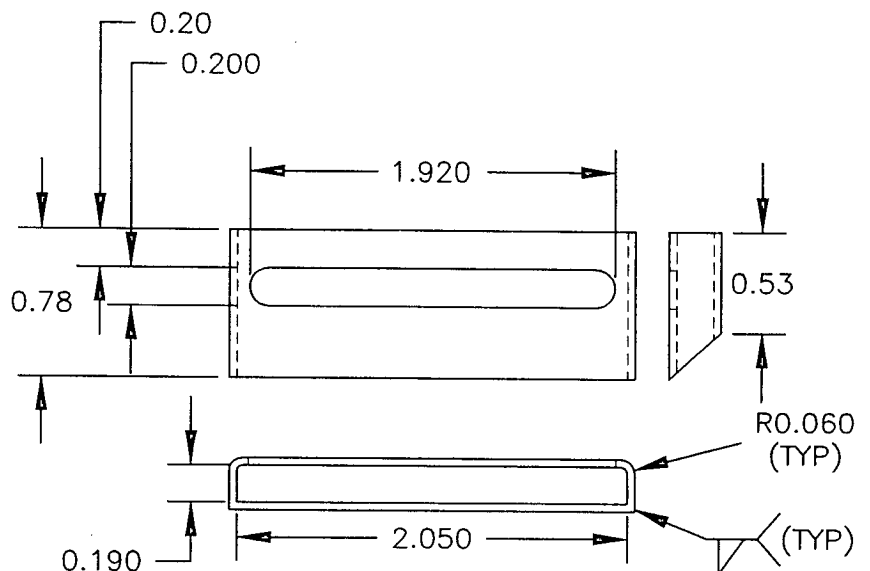
XXX = 041 FOR D3215-041
XXX = 043 FOR D3215-043



TYPICAL STITCHING PATTERN
(D6193 TYPE 301, 7-10 STITCHES PER IN.
USE 1/2" MIN. BACKSTITCH, NO LOOSE THREADS)



D3215-1 LABEL
USE 1/8" BLACK LETTERING
(INSTALLED ON ONE END ONLY,
CENTER ON BELT)



D3215-3 WEBBING TIDY

- 1) MATERIAL: 5052-H32 ALUMINUM SHEET, 0.040" THICK
(REF DART SPEC. M5052H32S.040)
- 2) WELD PER DART QSI 004
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER
DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE
NOTED

RELEASED
04.03.05

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 02, 2005
01:38 pm

Work Order No : 0023930
Project Name : D3215-043
Project For : WK535
Work Order Type : Main
Main WO Number :
House Part Number : D3215-043
Description : Harness Assembly
Manufactured : Yes
Amount Req'd : 810
Amount Done : 0
Start Date : 08-02-05
Est Finish Date : 08-31-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%

\$0 Posted to Finished Goods

| | Estimated | Actual | Var. % | Posted | To Post |
|---------------------|-----------|--------|--------|--------|---------|
| Material Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours : | 0.00 | 0.00 | 0.00 | | |
| Engineering Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours : | 0.00 | 0.00 | 0.00 | | |
| Production Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours : | 0.00 | 0.00 | 0.00 | | |
| Packaging Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours : | 0.00 | 0.00 | 0.00 | | |
| OverHead Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours : | 0.00 | 0.00 | 0.00 | | |
| CNC : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours : | 0.00 | 0.00 | 0.00 | | |
| Misc. : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Burden : | 0.00 | 0.00 | 0.00 | | |
| Total Cost : | 0.00 | 0.00 | 0.00 | | |
| Margin : | 0.000 | 0.000 | | | |
| Selling Cost : | 0.00 | 0.00 | | | |

| | | |
|--------------------------|-----------|--------|
| | Estimated | Actual |
| Labour Hrs/Amount Done : | 0.00 | 0.00 |
| Profits/(Loss) : | 0.00 | 0.00 |

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

Packing Slip No.

19660

Ship Date

18-Aug-05

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

| Order number | Sales order date | Account number | Account manager | Release Note No. |
|--------------|------------------|----------------|------------------------|------------------------|
| 15819 | 5-Aug-05 | CDART100 | BARNEY_BANGS | R92-19660 |
| PO number | Ship Via | PPD/COL | | |
| 2008416 | Pick-Up | | | |
| Item No. | Quantity ordered | UOM | Qty Shipped / Returned | Quantity on back order |
| Description | | | | |

| | | | |
|--------------------------------------|----|----|----|
| 8937 | 36 | EA | 36 |
| Belt Ass'y, 1/2" wide, Black Webbing | | | |
| Drawing No: D3215-041 | | | |
| P/N .D3215-041 | | | |
| Revision C | | | |

Lot No: BATCH0000000011 Qty: 36

| | | | |
|--------------------------------------|----|----|----|
| 8938 | 10 | EA | 10 |
| Belt Ass'y, 1/2" wide, black Webbing | | | |
| Drawing No: D3215-043 | | | |
| P/N .D3215-043 | | | |
| Revision C | | | |

Lot No: BATCH0000000008 Qty: 10

| | | | |
|---|----|----|----|
| 5385 | 12 | EA | 12 |
| Label Dart, Black letters/Size 3"x 1/2", P/N D3242-1. | | | |
| Drawing No: D3242 | | | |
| P/N .D3242-1 | | | |
| Revision B | | | |

Lot No: BATCH0000000005 Qty: 12

Handwritten signature: D. Delmeun

RELEASE NOTE

ULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

Release Note No.

R92-19660

Ship Date

18-Aug-05

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

| | | | | |
|--------------|------------------|------------------|----------------------|------------------------|
| Order number | Sales order date | Account number | Account manager | |
| 15819 | 5-Aug-05 | CDART100 | BARNEY_BANGS | |
| PO number | Ship Via | Packing Slip No. | | |
| 2008416 | Pick-Up | 19660 | | |
| Item No. | Quantity ordered | UOM | Qty Shipped/Returned | Quantity on back order |
| Description | | | | |

8937 36 EA 36

Belt Ass'y, /2" wide, Black Webbing

Drawing No: D3215-041

P/N .D3215-041

Revision C

Lot No: BATCH0000000011 Qty: 36

8938 10 EA 10

Belt Ass'y, /2" wide, black Webbing

Drawing No: D3215-043

P/N .D3215-043

Revision C

Lot No: BATCH0000000008 Qty: 10

5385 12 EA 12

Label Dart, Black letters/Size 3"x 1/2", P/N D3242-1.

Drawing No: D3242

P/N .D3242-1

Revision B

Lot No: BATCH0000000005 Qty: 12

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

Authorized Inspector

18-Aug-05

Date